

65878-7



2014-2015 DODGE 2500 10" REAR 5 LINK SUSPENSUON



65878-7 Component Box 3 (Rear)

- 1) 7 1/2" Driver Side Coil Spacers
- 1) 7 1/2" Passenger Side Coil Spacers
- 1) Driver Inner Trailing Arm Bracket
- 1) Driver Outer Trailing Arm Bracket
- 1) Passenger Inner Trailing Arm Bracket
- 1) Passenger Outer Trailing Arm Bracket
- 2) 7 1/2" Rear Bump Stops
- 1) 7 1/2" Track Bar Bracket
- 1) 30 1/4" Track Bar Support Bar
- 2) 15" Sway Bar End Links

Coil spacer hardware

- 4) 7/16" x 1 1/4" Bolt
- 1) 7/16" x 1 1/2" Bolt
- 5) 7/16" Nylock Nut
- 10) 7/16" Washers

Trailing arm hardware

- 4) 3/4" x 5 1/2" Bolts
- 2) 3/4" x 6" Bolts
- 6) 3/4" Nylock Nuts
- 12) 3/4" Washers

Sway Bar End Links

- 4) 1/2" x 3" Bolts
- 4) 1/2" Nylock Nuts
- 8) 1/2" Washers
- 4) S56250 Sleeves
- 4) 2201 Bushings

Track bar support bar

- 1) 1/2" x 1 1/2" Bolts
- 1) 1/2" x 4" Bolts
- 2) 1/2" Nylock Nuts
- 4) 1/2" Washers

Track bar bracket

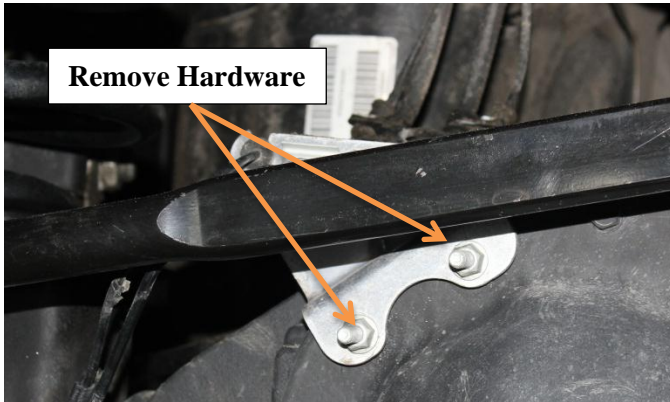
- 1) 9/16" x 4 1/2" Bolt
- 1) 9/16" Nylock Nut
- 2) 9/16" Washers
- 2) 7/16" x 1 1/4" Bolt
- 2) 7/16" Nylock Nut
- 4) 7/16" Washers
- 1) S2842 Sleeve .565 x 1.0 x 2.15 Sleeves

Rear Bump Stops

- 4) 7/16" x 1 1/4" Bolt
- 4) 7/16" Nylock Nut
- 8) 7/16" Washers

REAR INSTRUCTIONS:

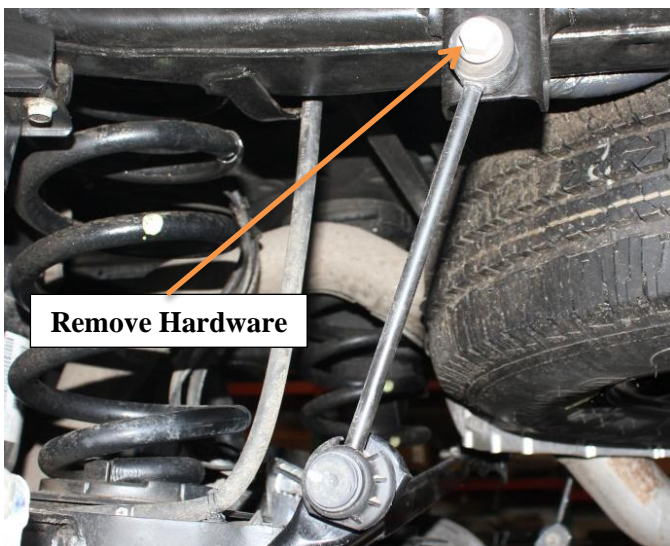
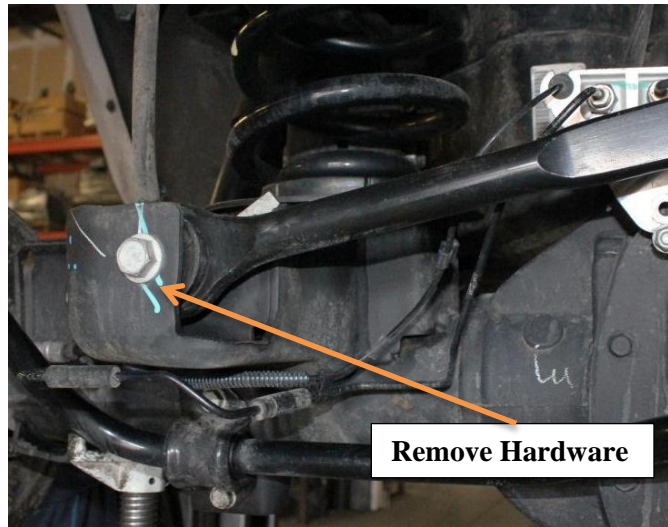
- 1) Jack up the rear end of the vehicle and support the frame.
- 2) Remove the rear wheels.
- 3) Support the rear axle with a hydraulic jack.
- 4) Disconnect the rear brake line bracket from the axle, retain all hardware.



- 6) Disconnect the rear track bar from the axle, retain all hardware.



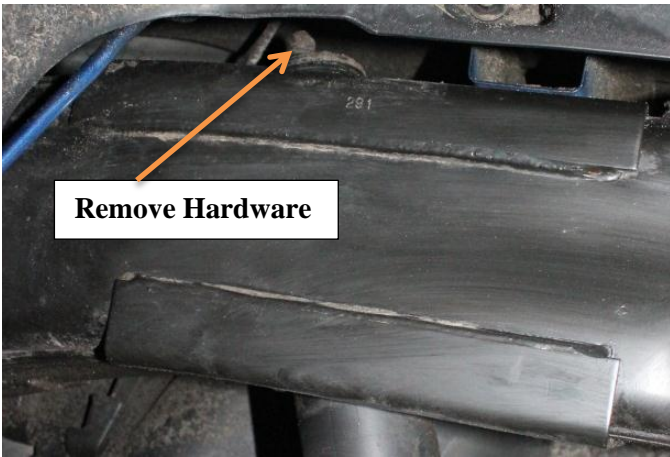
- 5) Disconnect the rear sway bar end links front the frame, retain all hardware.



- 8) With the axle supported disconnect the rear shocks lower shock hardware.



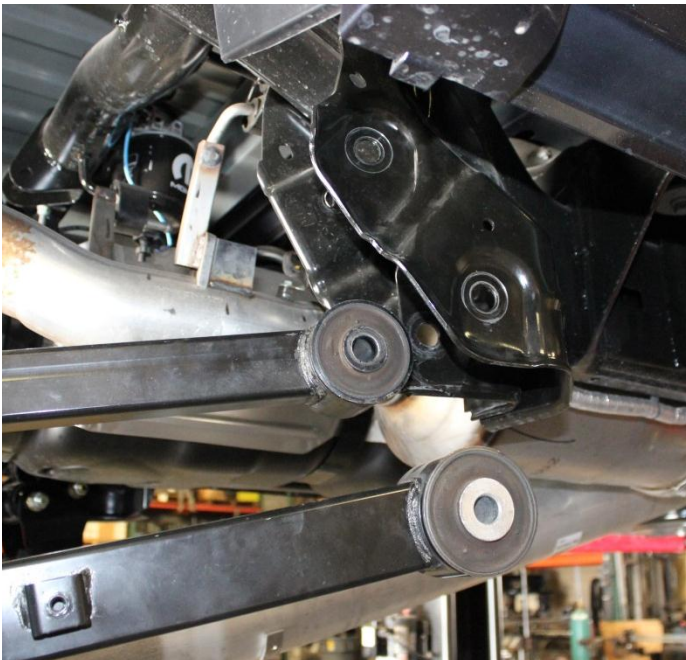
9) Disconnect the rear shocks upper shock hardware.



10) Lower the rear axle slowly, Remove the rear coil springs and upper and lower coil spring retainers.

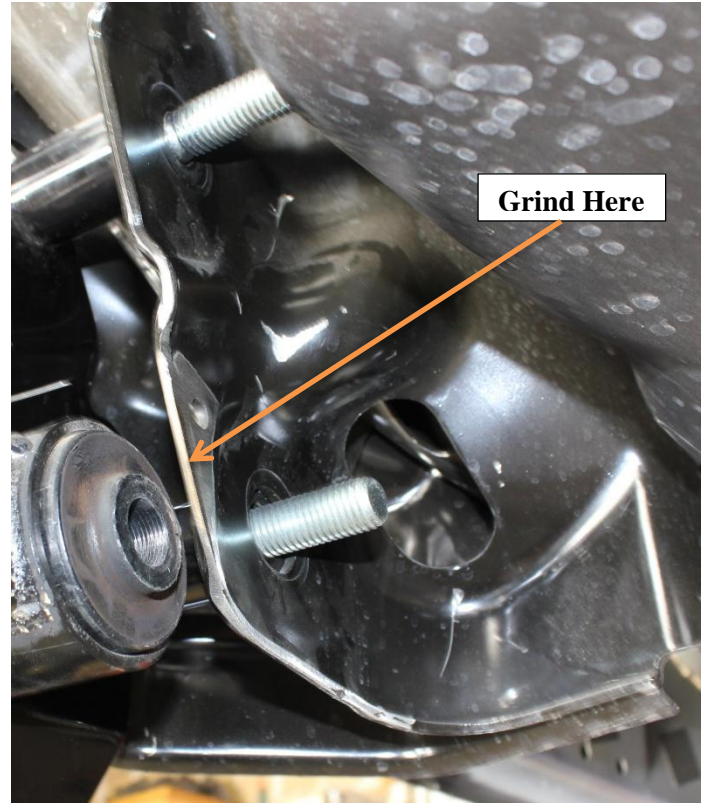


11) Remove the upper and lower trailing arm hardware from the frame while supporting the axle on a jack.



12) After removing the trailing arms from the frame you will need to grind the lip off the inside of the frame as shown below.

Driver side



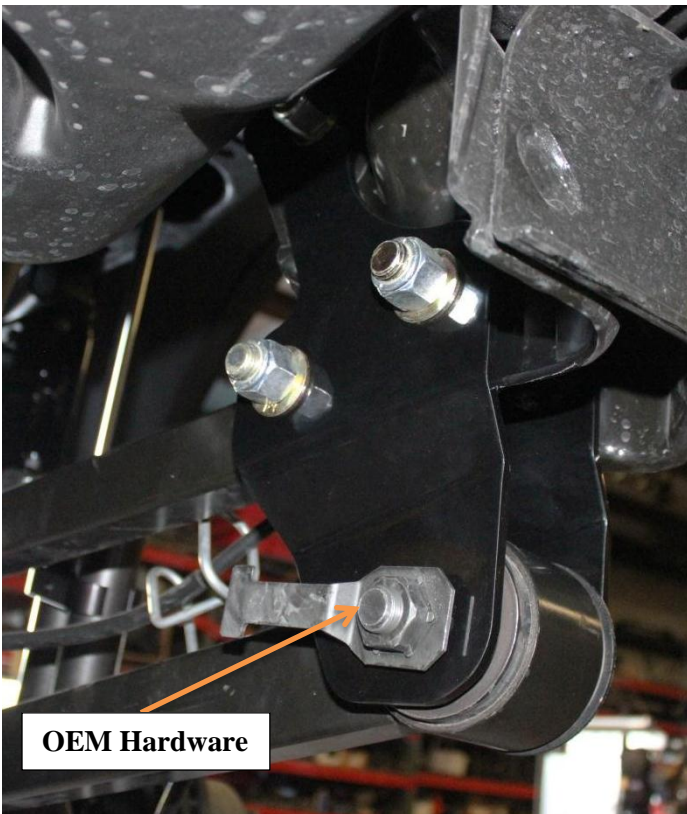
13) Install the inside trailing arm drop brackets as shown below using the 3/4" x 5 1/2" hardware.



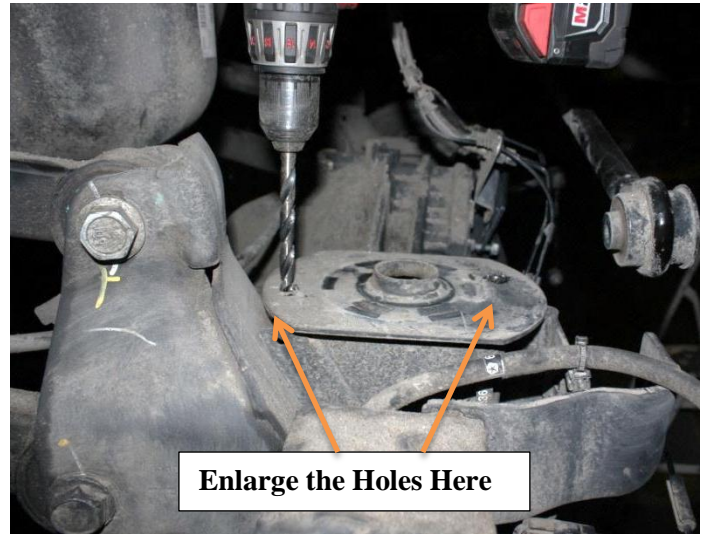
14) Install the trailing arm inner support plate as shown below.



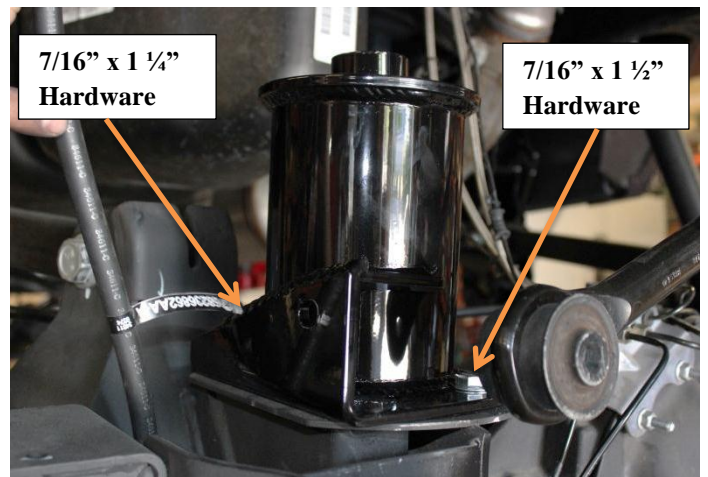
15) Reinstall the trailing arms into the FTS brackets as shown below.



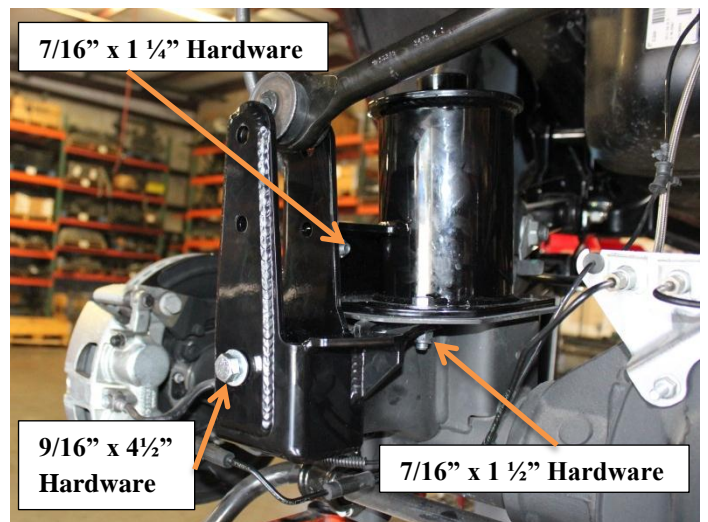
16) On the rear axle, enlarge the holes in the lower coil mounting plate to 7/16"



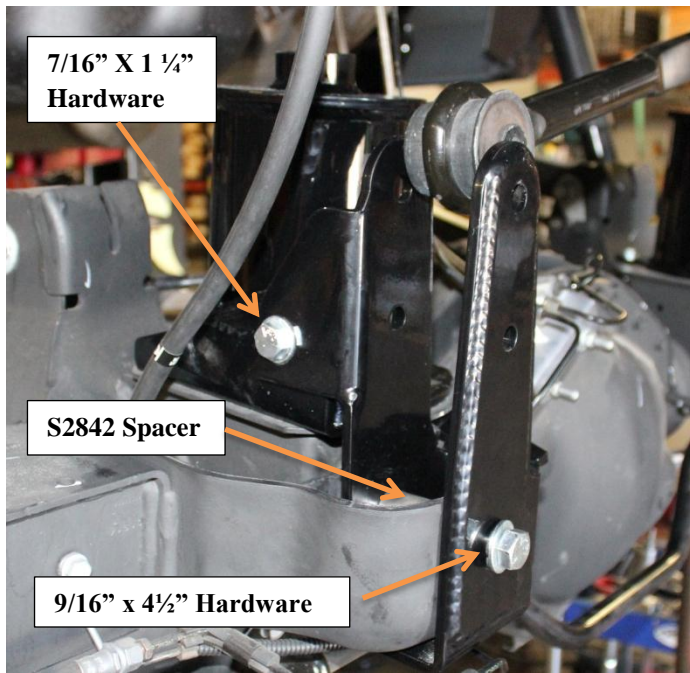
15) Install the DRIVER coil spacer using the 7/16" x 1 1/4" in the front hole and the 7/16" x 1 1/2" in the rear hole.



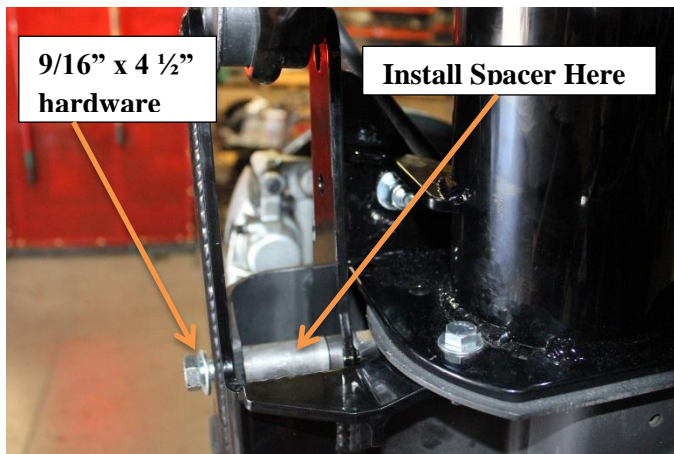
16) Install the track bar bracket using the supplied spacer part# S2842 as shown, Use the 9/16" x 4 1/2" hardware supplied, do not tighten at this time.



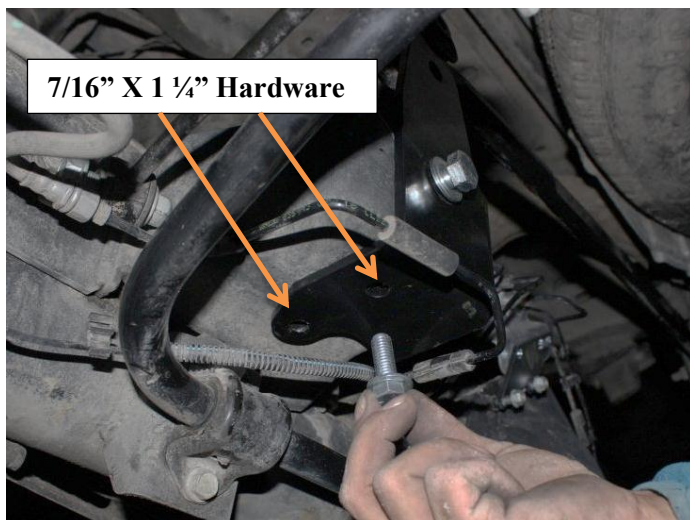
16) Continued



17) Install the supplied spacer as shown below



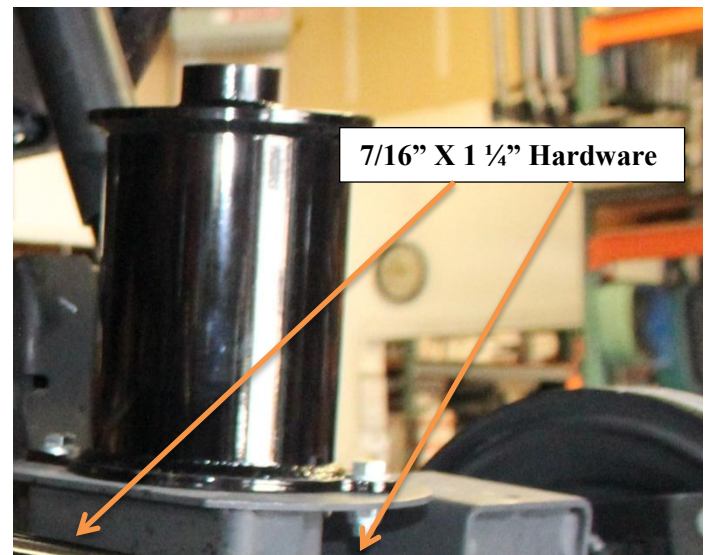
18) Install the supplied 7/16" hardware in the 2 lower holes as shown.



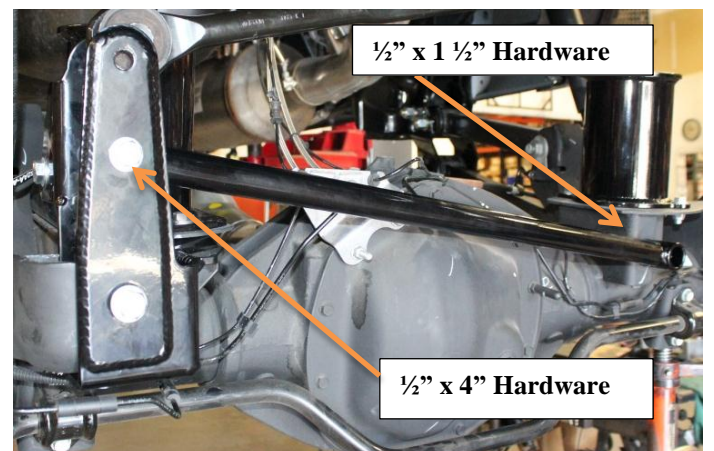
19) Tighten all the hardware attaching the track bar bracket and coil spacer to the axle.



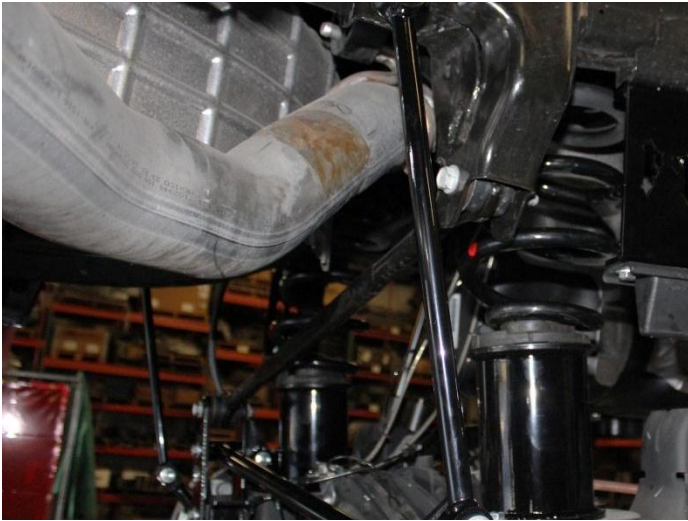
20) Install the PASSENGER side coil spacer using the supplied 7/16" x 1 1/4" hardware as shown.



21) Install the rear track bar support bar as shown below.



22) Install the rear coil springs.



23) Install the rear shock extender or shock at this time.



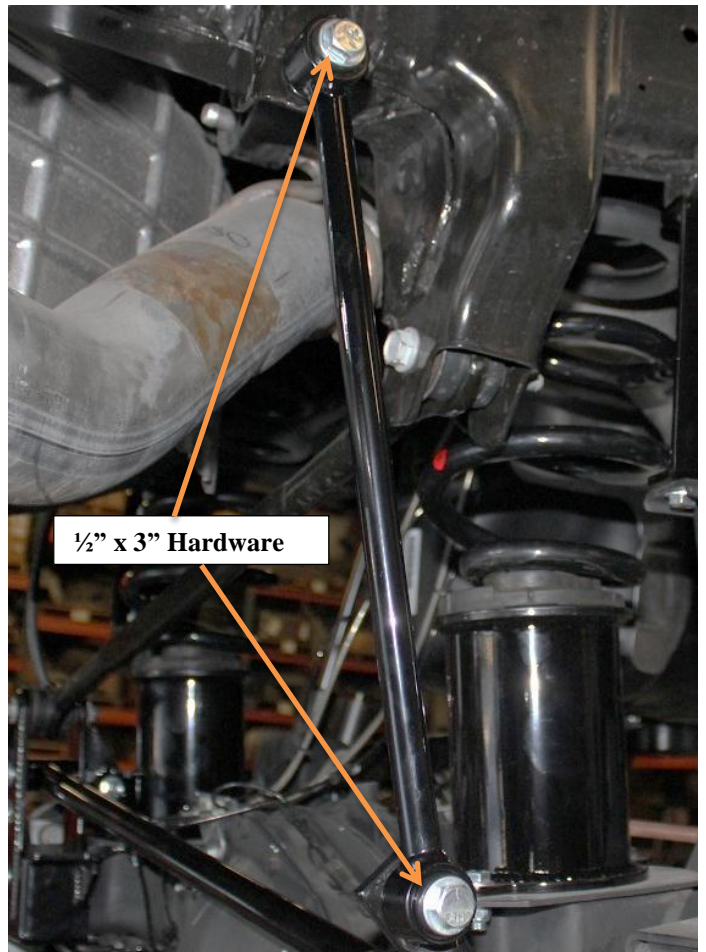
24) Install the rear sway bar end links and shown below using the supplied bushings and sleeves.



25) Install the bushing into the sway bar end links, Use some soap on the bushing to help the bushing to slide into the end link housing. Then press the sleeve into the bushing as shown below.



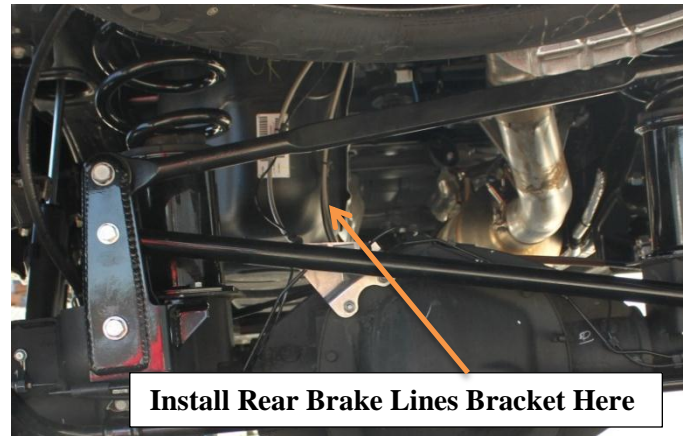
26) Install the sway bar end links using the 1/2" x 3" hardware supplied.



27) Install the rear bump stop bracket as shown.



29) Install rear brake line.



30) Rear suspension is now complete.

28) Reattach the rear track bar using the factory hardware.



Product Warranty and Warnings-

FTS provides a Limited Lifetime Warranty to the original retail purchaser who owns the vehicle, on which the product was originally installed, for defects in workmanship and materials.

The Limited Lifetime Warranty excludes the following FTS items; bushings, bump stops, ball joints, tie rod ends, limiting straps, cross shafts, heim joints. These parts are subject to wear and are not considered defective when worn. They are warranted for 60 days from the date of purchase for defects in workmanship.

Reservoir shocks are considered a serviceable shock with a one year warranty on leakage only. Service seal kits are available separately for future maintenance. All other shocks are covered under our Limited Lifetime Warranty.

FTS does not warrant any product for finish, alterations, modifications and/or installation contrary to FTS instructions. Alterations to the finish of the parts including but not limited to painting, powder coating, plating and/or welding will void all warranties. Some finish damage may occur to parts during shipping which is considered normal and is not covered under warranty.

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Installation of most suspension products will raise the center of gravity of the vehicle and will cause the vehicle to handle differently than stock. It may increase the vehicle's susceptibility to a rollover, on road and off road, at all speeds. Extreme care should be taken to operate the vehicle safely at all times to prevent rollover or loss of control resulting in serious injury or death.

FTS makes every effort to ensure suspension product compatibility with all vehicles listed in the catalog, but due to unknown auto manufacturer's production changes and/or inconsistencies by the auto manufacturer, FTS cannot be responsible for 100% compatibility, including the fitment of tire and wheel sizes listed. The Tire and Wheel sizes listed in FTS's catalog are only a guideline for street driving with noted fender trimming. FTS is not responsible for damages to the vehicle's body or tires.

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Thank You for choosing Full Throttle Suspension

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