

2000-2006 GM SUV 1500 2WD /4WD TAHOE / SUBURBAN / AVALANCHE / YUKON / ESCALADE / DENALI 2.5" Front 1.5" Rear Leveling Kit

BASIC KIT INCLUDES:

2) Torsion Keys
2) Shock Extenders
2) 9/16 X 3 Bolts
2) 9/16 Nylock Nuts
4) 9/16 Washers
2) 1.5" Tall Rear Billet Coil Spacers



- 1. Safety glasses
- 2. Load rated floor jack
- 3. Metric / American socket set

Tools required for Installation

- 5. GM torsion bar tool
- 6. ¹/₂ impact gun
- 7. Tape measure

Disassembly

1) Prior to lifting the vehicle it is recommended that you measure the stock height so that you have a base line measurement. Measure from the bottom of the wheel to the lip of the fender, Position truck on a flat surface and lift vehicle by the frame so that the front wheels are off the ground. Use a floor jack and jack stands or a (2) two post lift if available.

NEVER WORK UNDER AN UNSUPPORTED VEHICLE

2) Locate the torsion key cross member under the cab of the truck. Using a GM Torsion Bar Unloading Tool compress the driver's side key so that you can remove the threaded part of the torsion adjuster. Remove the torsion key adjusting bolt and adjuster completely. Releasing the tension on the unloading tool will now release the tension on the torsion bar. Slide torsion bar forward allowing the torsion key to be removed. **Front Assembly**

3) Install the FULL THROTTLE SUSPENSION Billet Steel torsion key and slide torsion bar back into position. Apply pressure with torsion bar unloading tool to the torsion key, and create enough space to reinsert the torsion key keeper that the adjusting bolt threads into. IMPORTANT! Make sure the Torsion Bar is extended at least ¹/₄² through the Torsion Key.

4) Reinstall the factory adjusting bolt, and adjust it so $\frac{1}{4}$ " of bolt threads extend beyond torsion key keeper. IMPORTANT! – Each $\frac{1}{4}$ " of adjustment on the bolt equals 1" at the wheel. It is best to check ride height after this initial setting and adjust as needed. Note: Over Cranking of the suspension will affect ride quality and is not recommended.

5) Unbolt the lower shock. Save the hardware.

6) Install the FTS Shock extension onto the shock using the 9/16 Bolt & hardware provided. Tighten to 100 lb-ft.

7) Compress and rotate the shock so the head of the bolt provided is facing towards the frame. Install the shock extension to the lower control arm using the factory hardware. Tighten to 100 lb.-ft.

8) Repeat steps 1 through 4 on the Opposite Side of the vehicle. Follow each step closely making sure to double-check the torque on all fasteners. Measure the distance between the tires and fenders to make sure both sides of the truck are even.

9) Wheel Alignment; a Certified Alignment Technician that is experienced with lifted vehicles is recommended to perform the alignment. *Minor trimming of the front air dam may be required to ensure adequate tire clearance.*It is also recommended that you adjust your headlights whenever your vehicle's ride height is altered.

Rear Installation:

- 1) Jack up the rear of the vehicle and support the frame rails with jack stands.
- 2) Remove the rear wheels and tires.
- 3) Disconnect brake lines at top of differential and unbolt the driver and passenger brake lines from the axle housing.
- 4) With the rear axle Supported disconnect sway bar end links.

Skip Step 5 If You Vehicle Is Not Auto ride

Auto Ride Models Only

- 5) Disconnect the air ride sensor bracket from the upper rear trailing arm.
- 6) Unclip ABS lines at upper trailing arm then up at the frame to allow enough slack for when you lower the axle down.
- 7) With the rear axle supported by the jack, Remove the lower shock mounting hardware.
- 8) Slowly lower axle and remove coil springs and rubber isolators.
- 9) Install the FTS billet spacer on the axle, Install OEM rubber isolator on top of billet spacer.
- 10) Reinstall rear coil spring in the same orientation it was removed.
- 11) Jack axle up and reconnect lower shock mounting hardware and sway bar end links.
- 12) Reattach ABS lines, brake line and emergency brake cables back in there original locations.
- 13) Reinstall wheels/tires and torque to spec.
- 14) Recheck all hardware, cables and brake line, Rear installation is now complete.

THANK YOU FOR USING FULL THROTTLE SUSPENSION LEVELING KITS







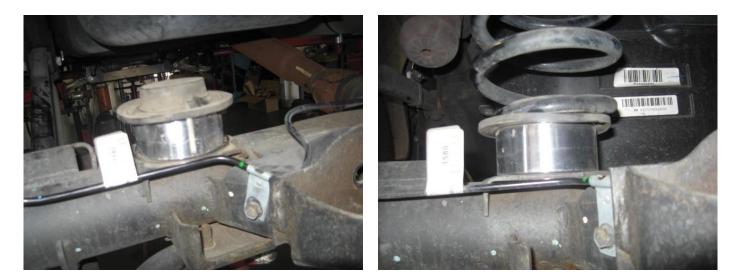












Product Warranty and Warnings-

FTS provides a Limited Lifetime Warranty to the original retail purchaser who owns the vehicle, on which the product was originally installed, for defects in workmanship and materials.

The Limited Lifetime Warranty excludes the following FTS items; bushings, bump stops, ball joints, tie rod ends, limiting straps, cross shafts, heim joints. These parts are subject to wear and are not considered defective when worn. They are warranted for 60 days from the date of purchase for defects in workmanship.

Take apart shocks are considered a serviceable shock with a one year warranty on leakage only. Service seal kits are available separately for future maintenance. All other shocks are covered under our Limited Warranty.

FTS does not warrant any product for finish, alterations, modifications and/or installation contrary to FTS instructions. Alterations to the finish of the parts including but not limited to painting, powder coating, plating and/or welding will void all warranties. Some finish damage may occur to parts during shipping which is considered normal and is not covered under warranty.

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FTS makes every effort to ensure suspension product compatibility with all vehicles listed in the catalog, but due to unknown auto manufacturer's production changes and/or inconstancies by the auto manufacturer,

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